

SOUTH PRODUCTION NOTES

July 31, 2014
Midnight Shift

BASF EMPLOYEES

33 Last Recordable

396 Last Lost Time

Building 9 is regulated, Building 31: 2nd floor is regulated

Building 16 (Alumina Gel) is regulated

Get All Required Samples and Surface Areas

#1 MED / AI 5655:

Continue On. Final Batch No. 1217 which should occur on afternoon shift Wednesday. Then we will be switching to AI-5645. Clean up instructions to come.

Midnight shift:

Day shift:

Afternoon shift: Continued-made final batch.

#1 RC / AI 5655:

Continue On. High NOx product, so be aware of and routinely monitor suction and Trimer status

Midnight shift:




Day shift:

Afternoon shift: Continued.

Exhaust to Trimer

#2 MED line/ Cu-0860:

Continue, and check every batch before dropping per J Bodmann. The following work order is complete:

Notification	934317232	UM	Repair blow downs on #2 dust collector	
Notific. Status	NOPR ORAS 			
Order	805645623			

Midnight shift:

Day Shift:

Afternoon Shift: Continued with engineer assistance

#2 RC/ Cu-0860:

We must continue to collect samples every hour along with normal bag samples.

Hold onto and do not feed other bags prior to these (they are roped off) until advised.

Midnight Shift:

Day shift: Continue on. OCS repaired the scale on Tuesday.

Afternoon shift: Continued.

Exhaust to F1

#3 MED / D-0702:

We need to make sure that the mixer is empty at the end of every batch please.

Mixer will be deemed empty when amps reach 68. Continue to run and keep an eye on the temperatures going through the extruder. Switched the cooling water to the Marleys. Keep eye on temps.

Midnight Shift:

Day shift: ON HOLD due to excessive bags on the floor. Review number of bags (if around 10) then start back up.

Afternoon Shift: Hold.

#3 RC / D-0702:

After verification with engineer, we should not run directly from the dryer to calciner with the exception of when we are changing bags.

Midnight shift:

Day shift:

Afternoon Shift: Continued.

Exhaust to CTO-is in Automatic

#5 RC / Cu-3818:

Continue to run the calciner. We do have full control over the feed screw from the control room. Watch that we do not use the bags of World Metals Copper. Must be Fibro Tech. We will be running Cu-3818 through Sunday and then will switch over to Cu-0539 on Monday.

Midnight Shift:

Day shift: Kones Cranes is being called in to repair / replace the hoist. We will need to put a departmental lock on the box. The fuses have been removed.

The area around the hoist will need to be cleared out.

Afternoon shift: Down-no change.

Exhaust to 5A DC

New Pfaudler / Cr-5655 SNAP:

Continued on. Watch the level on the chromic acid tank. We should not have to shut down the pfaudler to make a tank. It can be made on the same shift that we run the pfaudler. Should make 2 Batches per Shift.

Midnight shift:

Day shift:

Afternoon Shift: Continued-3 totes pumped in chrome tank. Lot 28-approved.

National Dryer / Cr 5655:

Continued feeding as material is available. Target = 700 lbs. per hour.

Midnight Shift:

Day shift:

Afternoon Shift: Continued.

#4 RC / Cr 5655:

Trying to determine the actual bag that ultimately needs to be used on this job. This means that eventually we are going to have to repack a few of the bags. Stay tuned for news on this matter. Continue to run and watch that the bags being used at this time do not cone up at the end. We are running out of room in B-16.

Midnight Shift:

Day shift:

Afternoon Shift: Continued.

Exhaust to 4A DC

Old Pfaudler / Clean for CEHW-1130A:

We have completed this job. The Pfaudler needs to be rinsed and prepared for the next job. We can start cleaning it.

Midnight Shift:

Day Shift:

Afternoon Shift: Down. Acid/water is in Pfaudler-leave in until Lucas re-connects solution lines on Thursday.

#6 RC / Clean for CEHW-1130A:

Finishing last material, then down for cleaning. Schirmer scheduled to bead blast dryer belt (date TBD).

Midnight shift:

Day Shift:

Afternoon shift: Temps are down- Locked out-can start cleaning.

Exhaust to Sly Scrubber

Tower 3 / Cu 0860:

Continue On.

Midnight Shift:

Day shift:

Afternoon shift: Tower will be ready to come down tonight but will need to wait until we have enough totes and line space. Probably Day shift-Thursday.

Tower 6 /Cu-0860:

Loaded and running.

Midnight Shift:

Day shift:

Afternoon shift: Continued.

North Screener / Cu 0860:

Continue On.

Midnight shift:

Day shift:

Afternoon Shift: Continued after safety meeting.

South Screener / Cu 0860:

Continue On.

Midnight shift:

Day shift:

Afternoon Shift: Continued after safety meeting.

#2662 (west) Pill Machine / Zr-0403 1/8:

Filters for dust collector have been switched and installed.

Midnight shift: Down – replacement dies from Justin given to operators. The box should be a count of 45, but only 41 dies in the box. Also, several may not be usable (insert will not run through die holes). Justin was advised via email.

Day Shift: DOWN. Justin is working on getting the dies sent out to Elizabeth Tool and Die.

Afternoon shift: No change.

#2664 (east) Pill Machine / Zr-0403 1/8:

DC back together, pill machine in place. West machine was tested and looked / sounded good.

Midnight shift:

Day Shift:

Afternoon shift: Rinsing out discharge chute and slide gate-getting contamination-J Quach was notified. Bag 6 and a partial are in pole barn –need hand pick larger pills off of top that came from the slide gate.

TK #2 / V 2010:

Continue to load and unload. Keep in mind that operators are to use improved PPE (racal, papr). Top saggars will still not be loaded (keep in place and empty).

Midnight shift:

Day Shift: Continue on with the refire drums. Unloading only. Awaiting results from Bill G.

Afternoon shift: Continue unloading.

PK Blender / Pill Mix:

Finished the last of the bags of sterotex that we had.

Midnight Shift

Day shift:

Afternoon shift: We have material for 5 batches if manpower is available.

Abbe Blender:

HOLD. Waiting on next run.

Midnight shift: Hold

Day shift: Hold

Afternoon Shift: Hold

Building 27 Belt Filter / V-2010 Trial:

We will be making 2 double batches utilizing Tanks 2 and 107 on Thursday. We will need 1 man staffing on day shift.

Midnight shift: X



Day shift: X

Afternoon Shift: X

Miscellaneous:

1. Versal 250 for #1 Line is buried in the warehouse.
2. Copper Carb.(Fibro Tech) is in B-7 for #5 RC.
3. Nalco totes rinsed out on 3rd floor.

Work orders complete:

Notification	934303723	UM	Agitator on nitric acid tank fell apart	
Notific. Status	NOPR ORAS			
Order	805638516	